

PROLINE WELD PLATE INSTRUCTIONS

1. Mark jamb centerline at top of jamb and plumb to the bottom. Mark bottom plumb line.
2. Locate the Weld Plates and determine which is for the Jamb Guard (Floor) and which is for the VCam (Top), See Figure 1 and Figure 2-A..
3. The Jamb Guard Weld Plate will sit on the Floor and Centered in the Jamb, See Figure 1 (threaded studs must be oriented as shown).

IMPORTANT: Weld plates MUST be aligned in the center of jamb and square with jamb for proper operation of doors.
Check for Proper Alignment Before Proceeding.

4. Weld the Jamb Guard Weld Plate to the jamb with a 1/4" Fillet Weld. **Do Not extend the bead of the weld onto the face of the plates.**

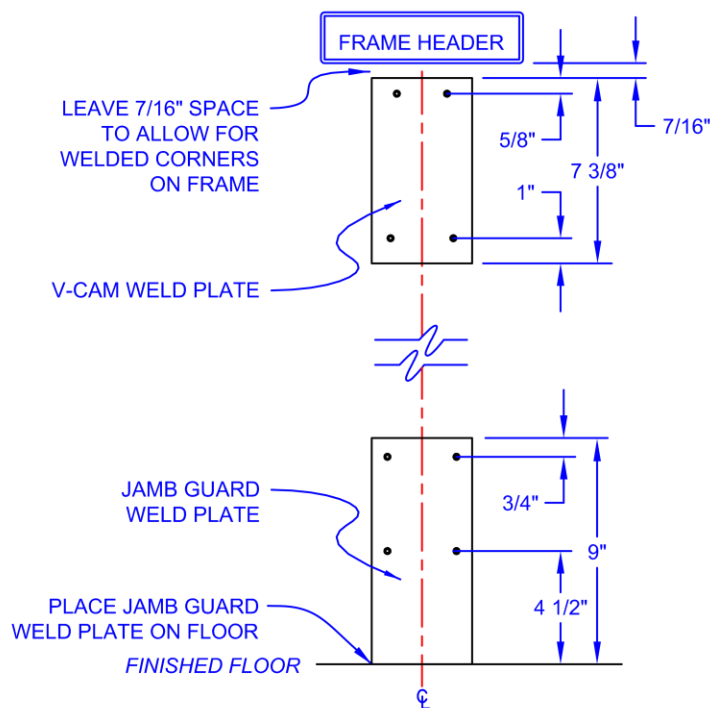


FIGURE 1

5. Place the V-Cam Weld Plate 7/16" from the Top of the Frame Jamb at Header, See Figure 1. **PROPER PLACEMENT OF THIS WELD PLATE IS EXTREMELY CRITICAL!**
6. Read IMPORTANT Note in Step 3!
7. Repeat Step 4 with the VCam (Upper) Weld Plate.
8. Install Doors as indicated in your Proline Door Installation Instructions.

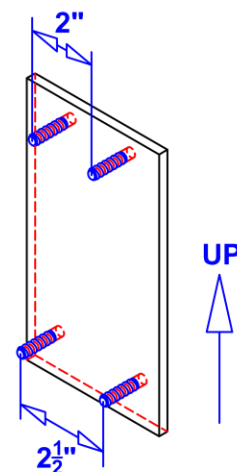


FIGURE 2-A

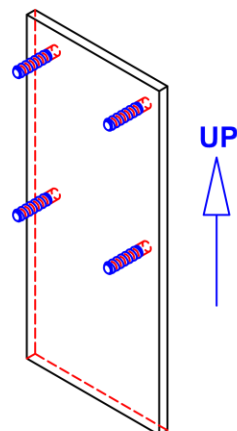


FIGURE 2-B

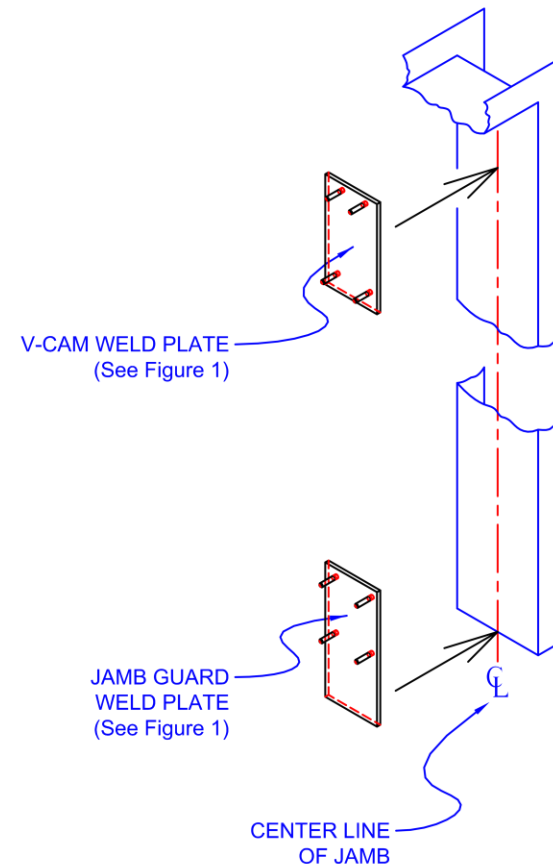


FIGURE 3

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REV		DRAWN BY		
-		MLW	05-05-00	Title: PROLINE WELD PLATE INSTRUCTIONS
				Scale: N.T.S.
				Drawn By: MLW
				DWG Name: ProLine_Weldplate_Install.DWG
				Sheet 1 of 1
				Date: 01-22-2010