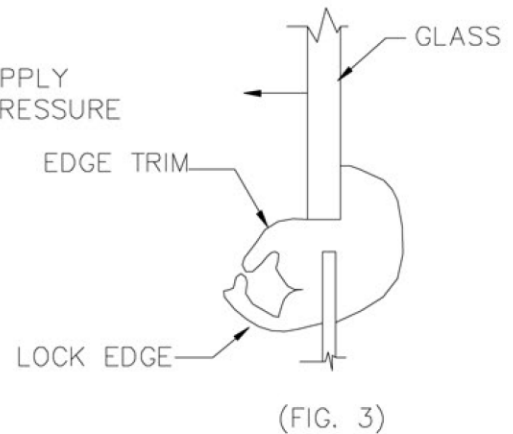
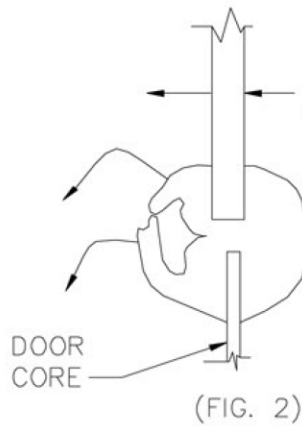
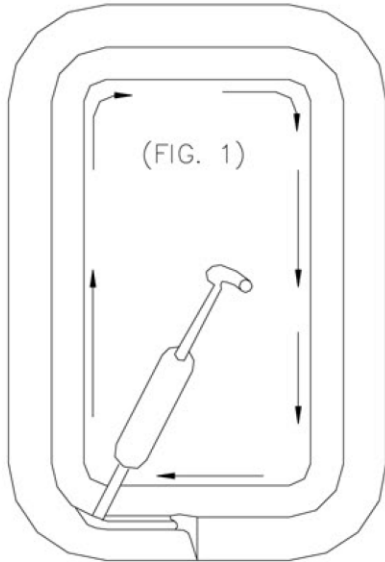


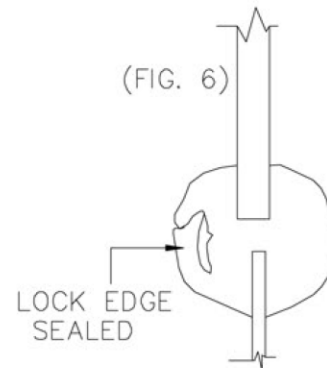
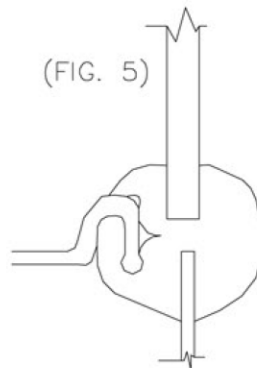
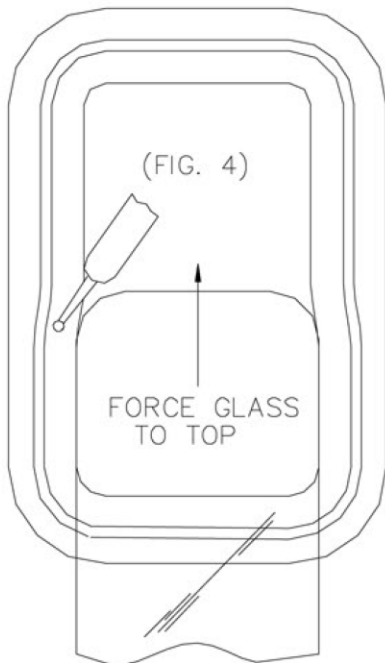
FIELD INSTALLATION INSTRUCTIONS

REPLACING ACRYLIC WINDOW LIGHTWEIGHT DOORS

1. RUN TOOL UNDER LOCKING EDGE
CLEAR AROUND WINDOW TRIM.
MOLDING TO RELEASE GLASS. (FIG.1)
2. APPLY PRESSURE TO GLASS FROM
INSIDE TO FORCE OVER MOLDING EDGE
TRIM. (FIG. 2 & 3)



3. FOR EASE IN REPLACING NEW WINDOW,
LUBRICATE RUBBER MOLDING WITH A LIQUID
WINDOW CLEANER. SPREAD THE MOLDING AND
START GLASS INTO POSITION (FIG. 4). FORCE
ACRYLIC TO TOP OF MOLDING. USE TOOL AT
BOTTOM BETWEEN GLASS & RUBBER. APPLY
PRESSURE UNTIL GLASS SEATS IN POSITION.



4. TO SECURE GLASS IN MOLDING START HOOKED
END OF TOOL UNDER LOCKING EDGE OF RUBBER
(FIG. 5). WITH SLIGHT PRESSURE AND SLIDING
MOTION WORK TOOL AROUND ENTIRE WINDOW
OPENING. (FIG. 6) SHOWS LOCK EDGE CLOSED.