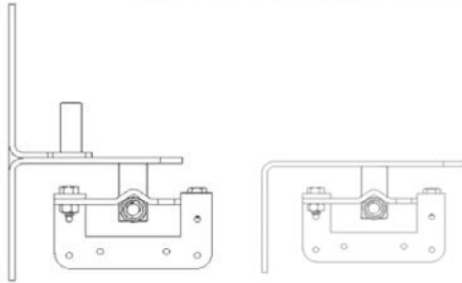


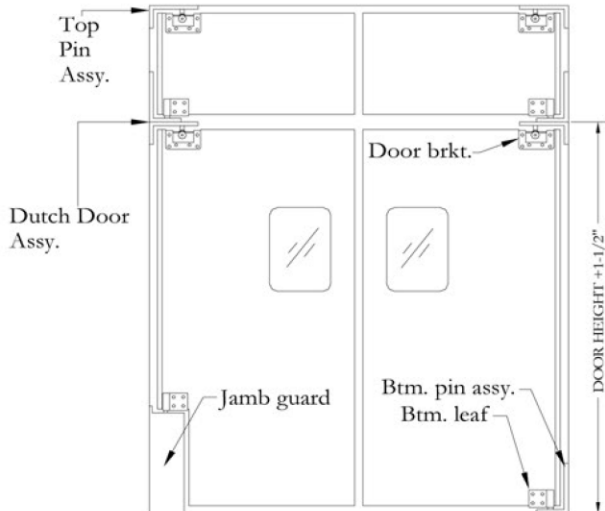
# INSTALLATION INSTRUCTIONS & PARTS DIAGRAM

## DUTCH DOOR HARDWARE FOR LIGHT WEIGHT DOORS

JAMBS MUST BE SQUARE AND PLUMB  
A MINIMUM OF 3-1/2 INCH WIDE JAMBS  
REQUIRED TO MOUNT HARDWARE







NOTE: BRACKET MOUNTS ON TOP OF BEARING PLATE

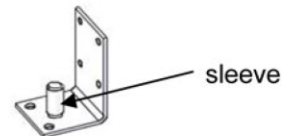


NOTE: Bottom pin assembly must be secured to floor.

NOTE: HOLLOW METAL JAMBS DRILL 7/32 PILOT HOLE FOR 9 GA. AND THINNER MATERIAL

1. Measure width and height of framed opening and compare with dimensions given at time of ordering. (This model was cut to the dimensions given by the customer and is not adaptable to fit into a different size of opening.)
2. Position bottom pin assembly on the floor and center on side of jamb. Secure to jamb using (4) screws supplied. Bottom pin assembly must be secured to floor using (2) 3/8" x 2-1/4" anchors supplied.
3. Top pin assembly secures to both top and side jamb using (4) screws in the top and (2) in the side. The "T" top pin assembly secures to the side jamb with (8) screws at the point shown on the diagram to the left.
4. If jamb guards are supplied, refer to the installation instructions supplied with the jamb guard.
5. Slip door over bottom pin and lift slightly to slide door bracket over bearing plate. Line up holes and insert bolts supplied. Partially install lock nuts, move door to closed position and secure lock nuts.
6. To install covers, remove the (2) center bolts / nuts in top door bracket. Position both covers and replace the (2) center bolts / nuts back into original holes.

- Dutch Door Assy —————→  
 (8) 1/4" - 20 x 1" phil. flt. hd. thread cutting screws  
 (8) #14 - 1-1/2" phil. flt. hd. sheet metal / wood screws
- Top Pin Assy. (6) —————→
- (2) Bearing Plate with (2) 5/16 - 18 screws, (2) 5/16 - 18 lock nuts
- (2) 3/8" Axle 
- (4) Rollers 
- (2) Klipring 
- (4) Covers, fasteners secured to door 
- Bottom Pin Assy (4) of each fastener listed under  
 (2) floor anchors



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