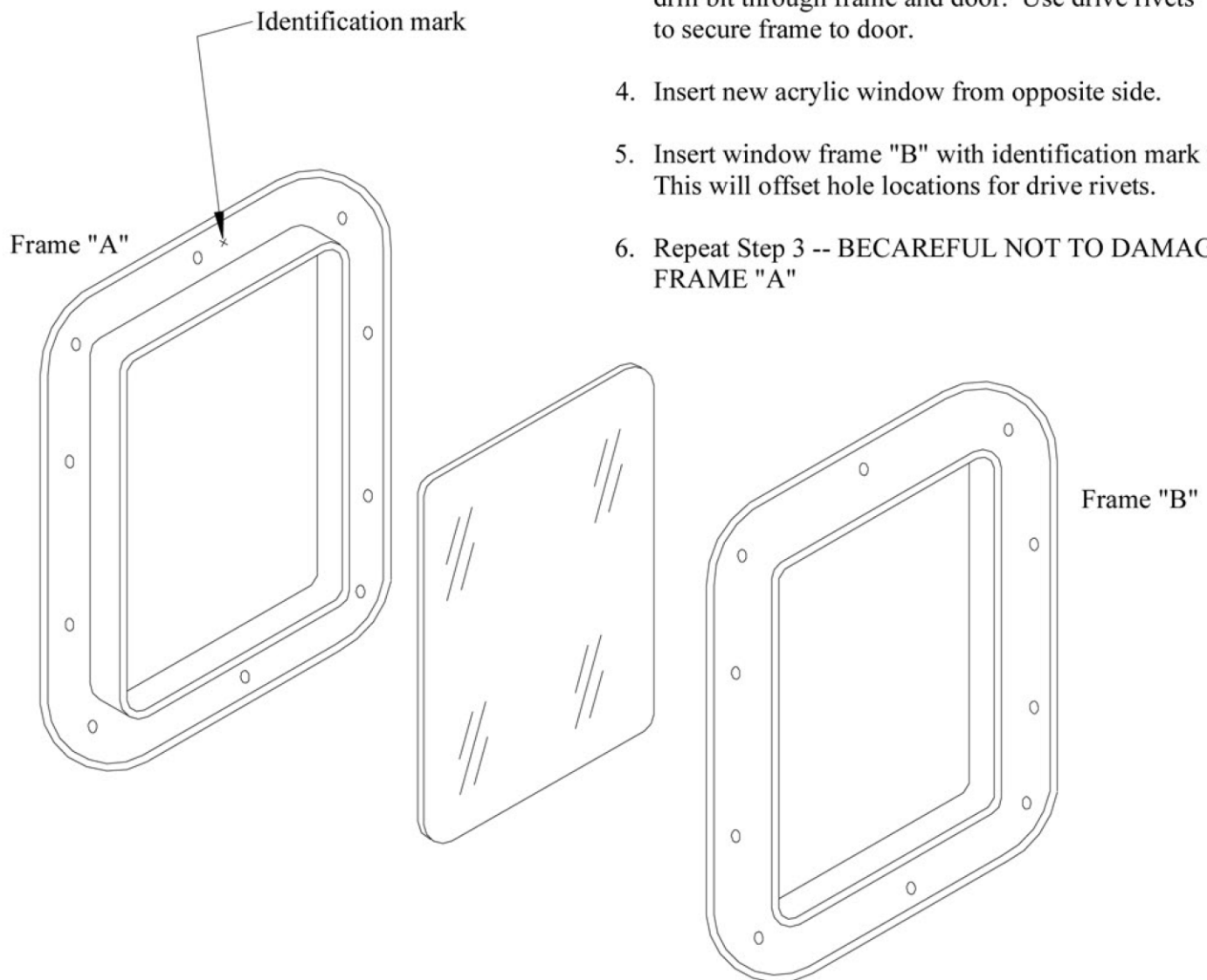


FIELD INSTALLATION INSTRUCTIONS REPLACING PLASTIC WINDOW FRAMES HEAVY WEIGHT DOORS

INSTRUCTIONS:

1. Remove old existing window & gasket.
2. Insert window frame "A" with identification mark up.
3. Center frame in window opening and drill with $\frac{1}{4}$ " drill bit through frame and door. Use drive rivets to secure frame to door.
4. Insert new acrylic window from opposite side.
5. Insert window frame "B" with identification mark up. This will offset hole locations for drive rivets.
6. Repeat Step 3 -- BECAREFUL NOT TO DAMAGE FRAME "A"



NOTE: For through bolt installation, must have one of the identification marks DOWN to align holes.