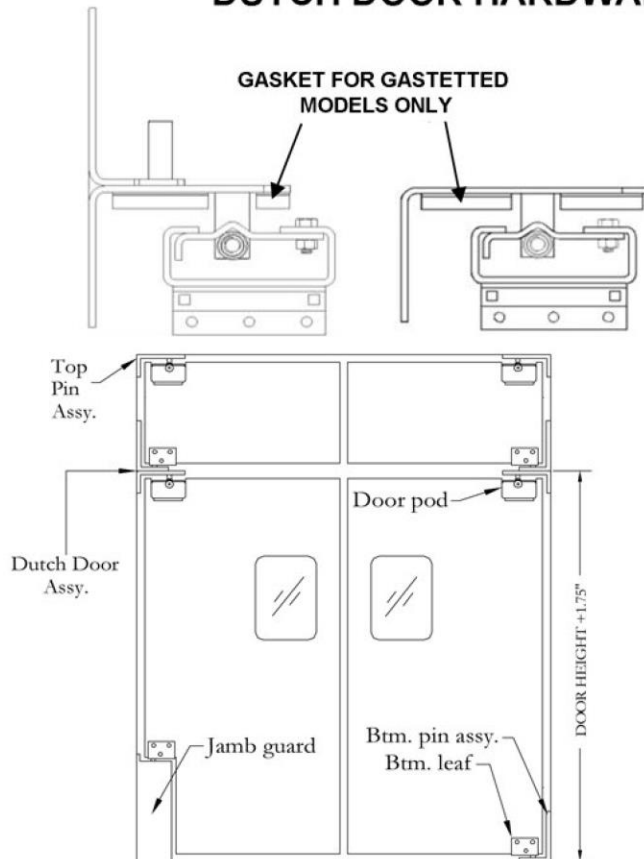


# INSTALLATION INSTRUCTIONS & PARTS DIAGRAM

## DUTCH DOOR HARDWARE FOR HEAVY WEIGHT DOORS



JAMBS MUST BE SQUARE AND PLUMB  
A MINIMUM OF 3-1/2 INCH WIDE JAMBS  
REQUIRED TO MOUNT HARDWARE

1. Measure width and height of framed opening and compare with dimensions given at time of ordering. (This model was cut to the dimensions given by the customer and is not adaptable to fit into a different size of opening.)
2. Position bottom pin on floor and center on side jamb. Secure to jamb using (4) screws supplied. Bottom pin must be secured to floor using (2) 3/8" x 2-1/4" anchors supplied. Dutch Door pin assembly secures to the jamb with (8) screws at the point shown on diagram. Top pin assembly secures to both top with (4) screws and side jamb with (2) screws supplied.
3. If a jamb guard is supplied, refer to the installation instructions supplied with the jamb guard.
4. Slip door over bottom pin and lift slightly to slide door pod over bearing plate. Line up holes and insert bolts supplied. Partially install lock nuts, move door to closed position and secure lock nuts. Repeat for upper door panel.
5. Install covers and secure. Supplied (4) screws per door.

NOTE: Bottom pin assembly must be secured to floor.

NOTE: HOLLOW METAL JAMBS DRILL 7/32 PILOT HOLE FOR 9 GA. AND THINNER MATERIAL

- Dutch Door Assy (.75")
- Dutch Door Assy (1 1/2")
- (8) 1/4" - 20 x 1" phil. flt hd. thread cutting screws
- (8) #14 - 1-1/2" phil. flt hd. sheet metal / wood screws

- Top Pin Assy
- (6) of each fastener listed under

- (2) Bearing Plates with (4) 5/16 - 18 screws, (4) 5/16 - 18 lock nuts

- (2) 3/8" Axle

- (4) Rollers

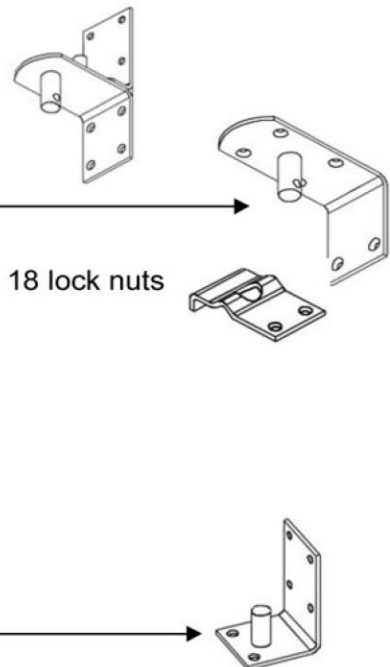
- (2) Klipping

- (4) Aluminum Covers, (8) screws

- (4) <sup>OR</sup> SS Covers, (8) screws

- (4) <sup>OR</sup> ABS Covers, (8) screws

- Bottom Pin Assy (4) of each fastener listed under
- (2) floor anchors



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